

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
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|                          |                                |                                  |                            |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente  | Customer Code - Codice Cliente | Customer Order - Ordine Cliente  |                            |
| Our Code - Nostro Codice | Batch Nr - Lotto N°            | Issuing Date - Data di emissione |                            |
| <b>042.42190ZN</b>       | <b>L,19/00375/39 C</b>         |                                  |                            |
| Quantity - Quantità      | Size - Misura                  | Class - Classe                   | Finish - Trattamento       |
|                          | <b>4,2X19</b>                  |                                  | <b>ZINCATO BIANCO Cr.3</b> |

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics          | Specifications |       | Result      | OK | Rej |
|--------------------------|----------------|-------|-------------|----|-----|
|                          | min.           | max   |             |    |     |
| HEAD DIAMETER            | 7,74           | 8,10  | 7,85-8,01   | 10 | 0   |
| HEAD THICKNESS           | 2,50 REF       |       | 2,73-2,75   | 10 | 0   |
| HEAD ANGLE               | 80°            | 82°   | 80°-81°     | 10 | 0   |
| RECESS WIDTH             | 4,90           |       | 4,64-4,76   | 10 | 0   |
| RECESS DEPTH #2          | 2,11           | 2,62  | 2,29-2,38   | 10 | 0   |
| MAJOR DIAMETER           | 4,04-4,22      | 3,53  | 4,15-4,18   | 10 | 0   |
| MINOR DIAMETER           | 3,02           |       | 2,95-2,99   | 10 | 0   |
| PITCH                    | 1,40           |       | 1,41-1,42   | 10 | 0   |
| THREAD ANGLE             | 60°            |       | 57°-58°     | 10 | 0   |
| DRILLING POINT DIAMETER  | 3,60 MAX       |       | 3,39-3,40   | 10 | 0   |
| DRILLING POINT LENGHT #2 | 5,05 REF       |       | 4,78-5,41   | 10 | 0   |
| TOTAL LENGHT             | 18,00          | 20,00 | 18,23-18,34 | 10 | 0   |
| TORSION                  | 46 KGF-CM MIN  |       | 82-90       | 10 | 0   |
| DRILLING TIME            | 5,0 SEC MAX    |       | 1,6-2,1     | 10 | 0   |
| COATING THICKNESS        | ZINC PLATED    |       | OK          | 10 | 0   |
| VISUAL                   |                |       | OK          | 10 | 0   |

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° VA502                   | C    | Mn   | P    | S    | Si   | Cu   | Ni   | Cr   | Mo   | Al   | B    |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
|                                   | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato<br>Measured Value | 22   | 79   | 15   | 8    | 3    | 5    | 2    | 4    | N/A  | 29   | 1    |

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

|                             |           |                                  |          |                    |          |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE $\mu$<br>RICHIESTO | 3/5 $\mu$ | CONTROLLO VISIVO<br>RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

### ADDITIONAL NOTES - NOTE AGGIUNTIVE

|             |
|-------------|
|             |
| <b>DIA</b>  |
| <b>(mm)</b> |
| <b>5,50</b> |